

Energie Mensch Forschung



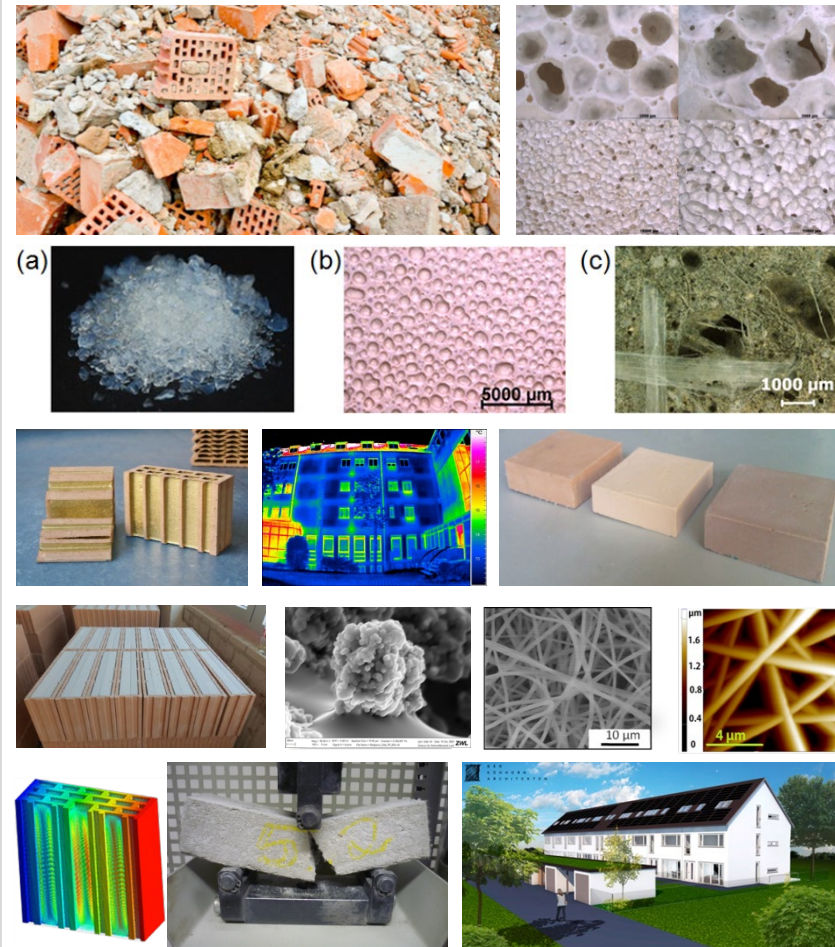
Danish-Bavarian Workshop on Robotics / ICT in Horizon 2020
Bavarian Research Alliance, Munich, 29 November 2019

„Print houses – Additive manufacturing of buildings with mobile 3D-printer“

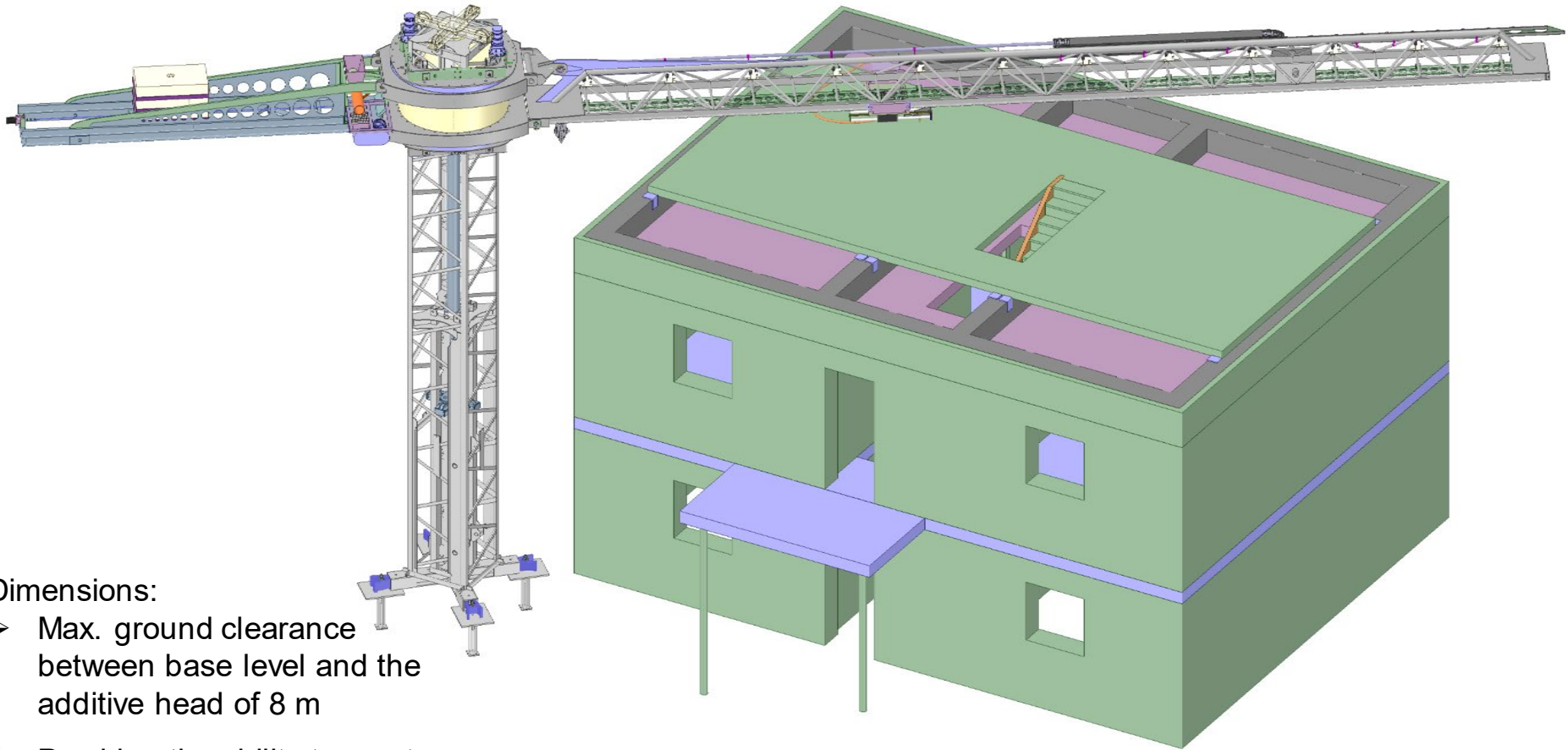
Prof. Dr. W. Krcmar, Dr. S. Schmidt und Dipl.-Ing. R. Gehrman
Technische Hochschule Nürnberg

Activities

- Highly heat-insulating building materials
- Bricks, mortar, thin-layer mortar, plaster
- Archive-concrete, prefabricated components
- Geopolymers
- Insulating materials (Nanofibers + Aerogels)
- Construction of energy-efficient buildings
- Energy-efficient building facades
- Recycling of building materials (Cradle to Cradle)
- Heat-insulating coatings
- Easy-to-clean-effect on building materials
- FEM-simulations (heat- & noise insulation)
- Different laboratory testings
- Building-projects



Print houses – Additive manufacturing of buildings with mobile 3 D-printer



Dimensions:

- Max. ground clearance between base level and the additive head of 8 m
- Provides the ability to erect decent 2-storey buildings.

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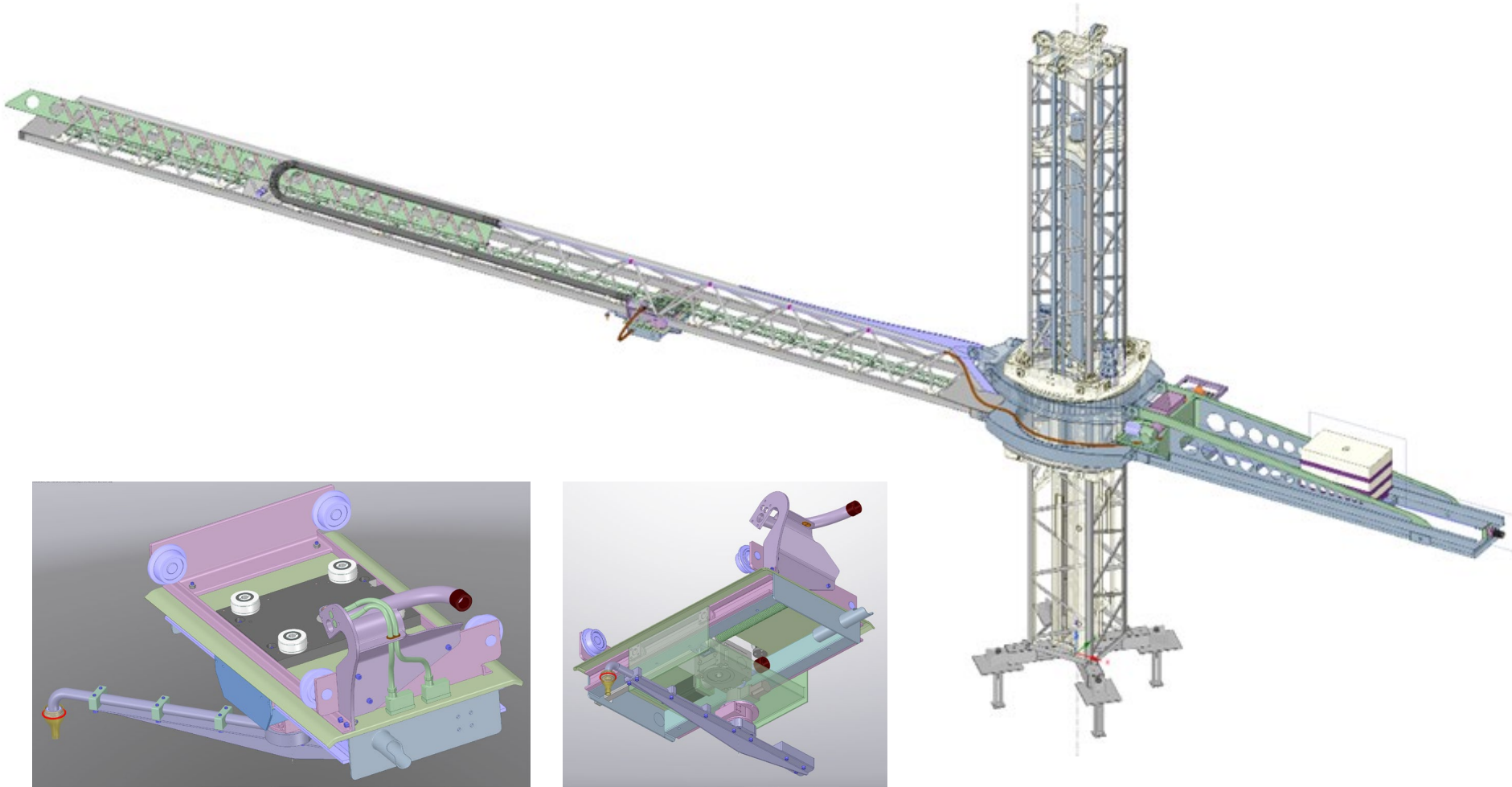


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Additive Construction Robot (ACR) in working position



Swiveling printer arm on trolley

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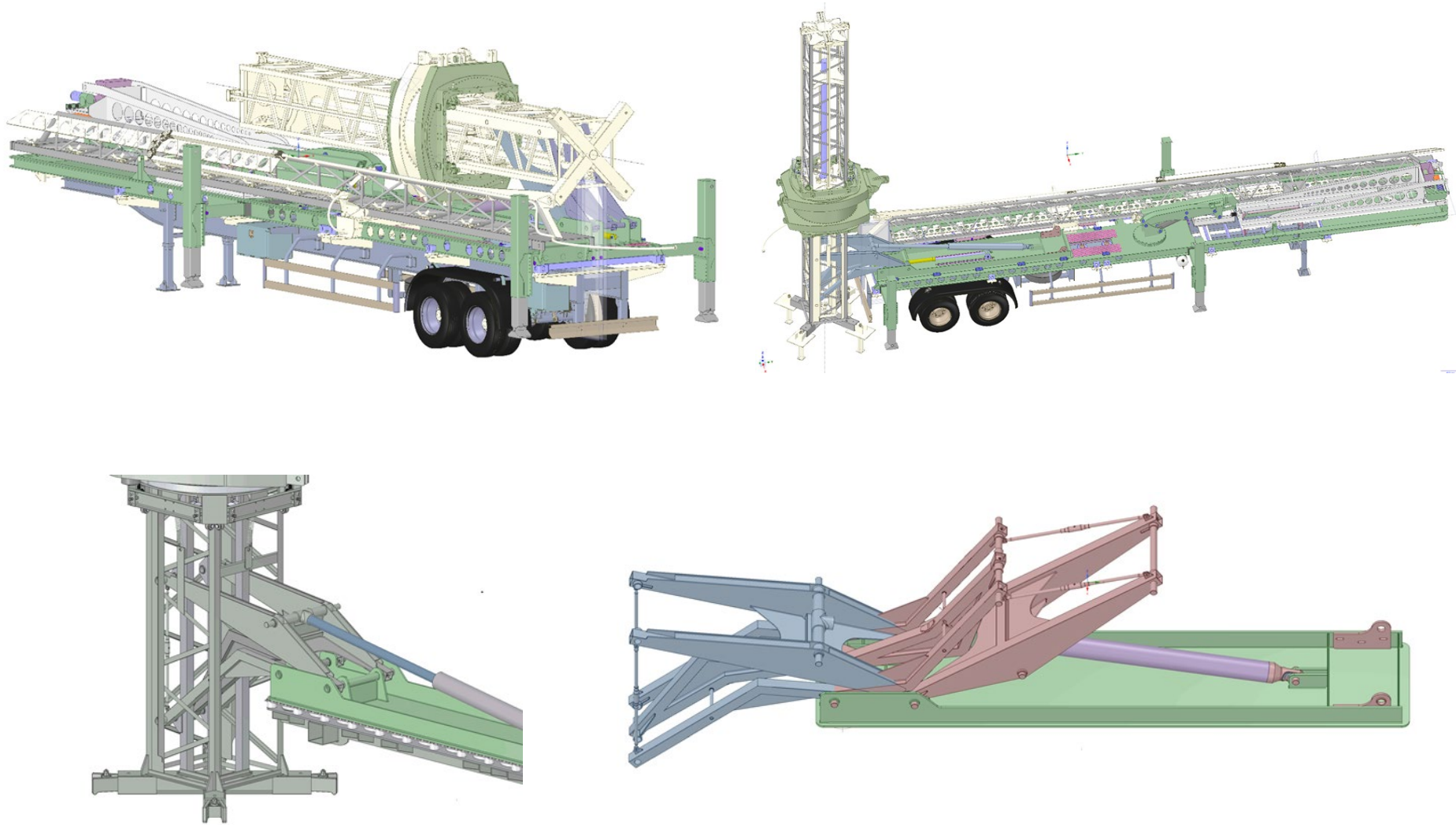
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Transport and installation of the ACR, loading kinematics



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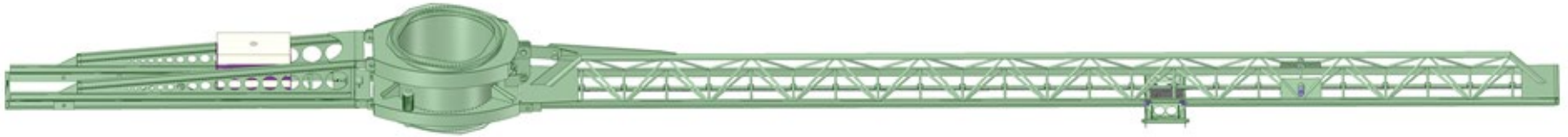
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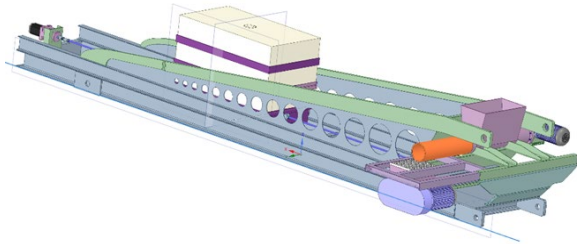
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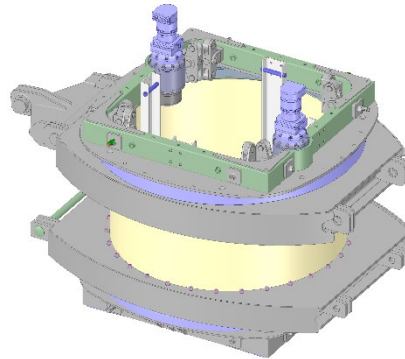
Pivot assembly



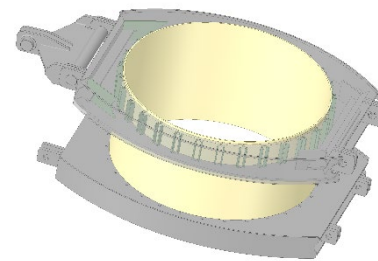
Range 15 m, with counterweight



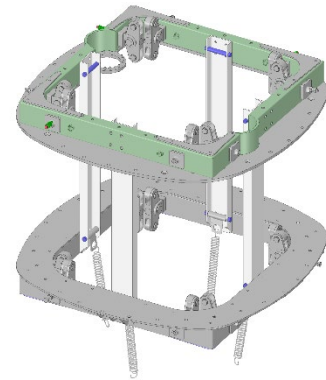
Conductor bridge
with counterweight



Complete
sliding sleeve



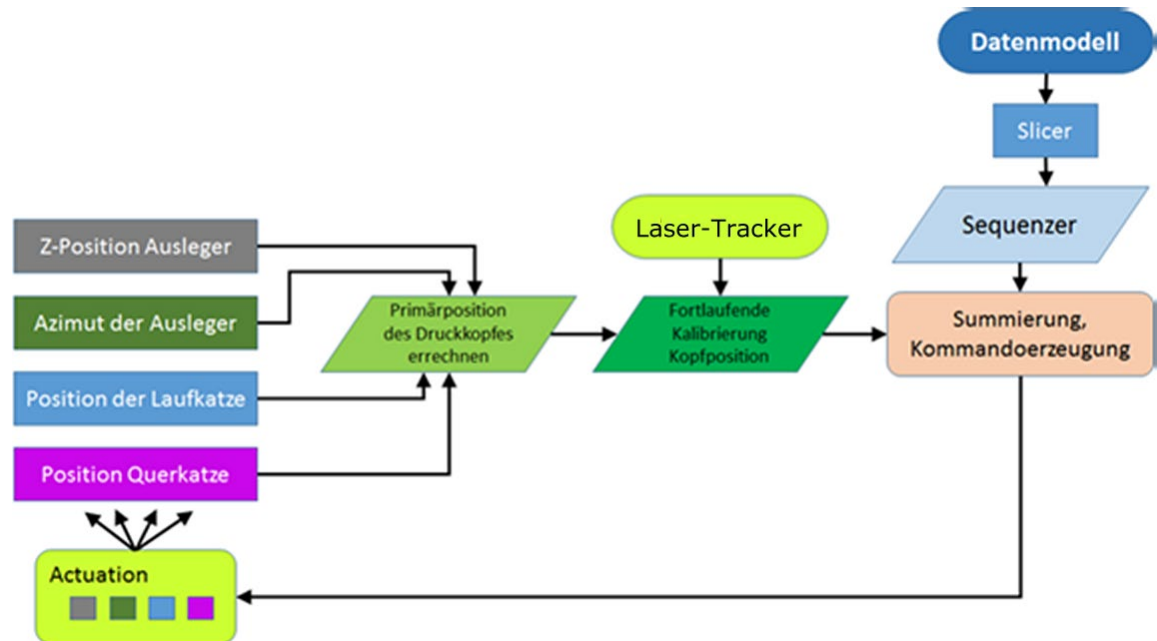
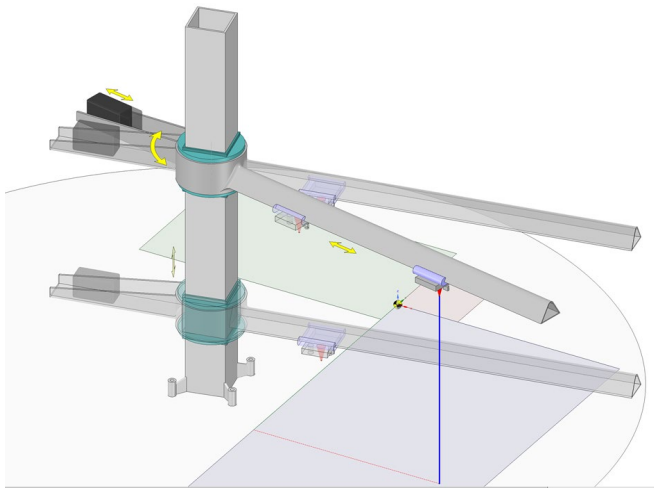
CentreBox with circuit
points for conductor
bridges



Vertical guide for
sliding sleeve

Position determination by laser tracker system and control of the 5-axis drive for the printer head

„5-DoF actuation arrangement“



4 project phases

- Phase I: Detail construction main boom, optimization mortar mixer, mixing nozzle, R & D binder building compounds, determination of material parameters, installation components, setting up the fully equipped main boom on prototype lift
- Phase II: Detail construction slewing operation with fully equipped counterjib, balance control for swivel assembly, commissioning mortar mixer and mixing nozzle, optimizing binding materials on pumping operation and miscibility, material-technical parameters, 3 D-pressure tests with pilot plant, determination of material parameters
- Phase III: Detail construction mast with sliding sleeve, ACR completion installation of mortar mixer and mixing nozzle in ACR, adjusting binding materials on pumping operation and miscibility, 3 D-test prints with pilot plant, installation of components in mast, determination of material parameters
- Phase IV: Detail construction trailer with on-board crane, loading kinematics, transport and installation of the ACR, optimization of binding materials for test prints of the demonstrators, determination of material parameters of the demonstrators

Project partners

1. Idea generator and designer: R. Gehrman

Creation of technical overall concept, provision of crane system

2. Research partner 1: University of applied sciences Nuremberg / EnCN,

Prof. Dr. Krcmar

R & D of highly insulating binder compound mixture



3. Research partner 2: University Halle-Wittenberg, Prof. Dr. Dr. Pöllmann

R & D of highly strength binder compound mixture



4. Industrial partner 1: FIXIT GRUPPE

Producer of building materials



5. Industrial partner 2: SÜDSTAHL GmbH & Co. KG

Steel construction



6. Industrial partner 3: ThyssenKrupp

Slewing bearings, slewing rings, slew drive



7. Industrial partner 4: HEXAGON

Position determination by means of tracker system



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Further industrial project partners



ESR Pollmeier GmbH
Servo Drive Technology



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Contact adress for project participations

We are looking for:

- Further potential project partners, like from EU countries, who want to participate in the project !
- Draft of a project outline is available !

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Thank you for your attention !