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Danish-Bavarian Workshop on Robotics / ICT in Horizon 2020  
Bavarian Research Alliance, Munich, 29 November 2019

**„Print houses –  
Additive manufacturing of buildings with mobile 3D-printer“**

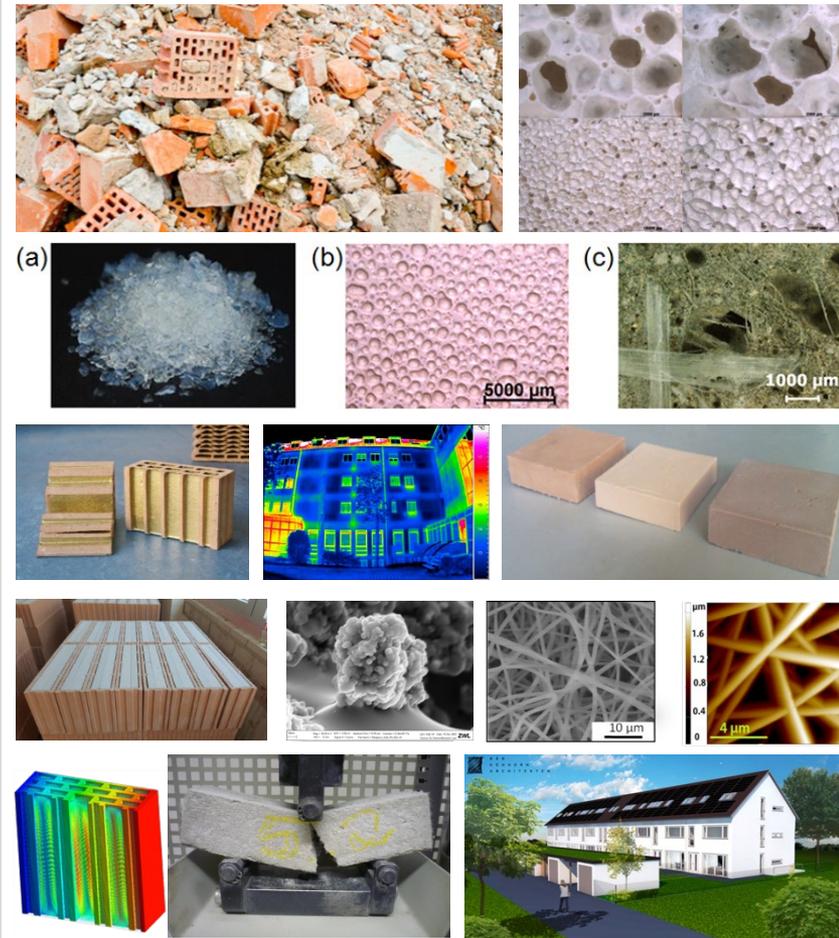
Prof. Dr. W. Krcmar, Dr. S. Schmidt und Dipl.-Ing. R. Gehrman  
Technische Hochschule Nürnberg

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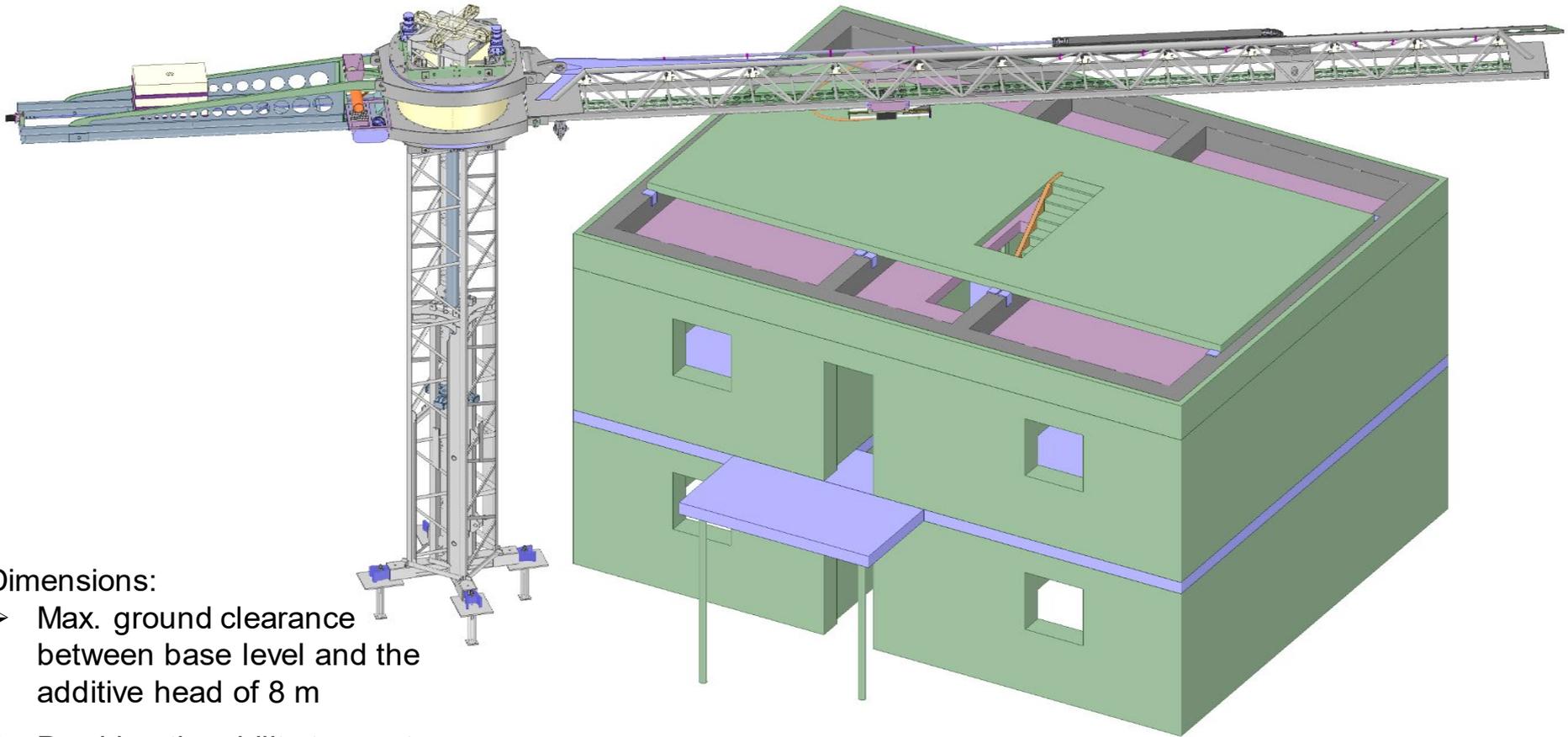
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## Activities

- Highly heat-insulating building materials
- Bricks, mortar, thin-layer mortar, plaster
- Archive-concrete, prefabricated components
- Geopolymers
- Insulating materials (Nanofibers + Aerogels)
- Construction of energy-efficient buildings
- Energy-efficient building facades
- Recycling of building materials (Cradle to Cradle)
- Heat-insulating coatings
- Easy-to-clean-effect on building materials
- FEM-simulations (heat- & noise insulation)
- Different laboratory testings
- Building-projects



# Print houses – Additive manufacturing of buildings with mobile 3 D-printer



## Dimensions:

- Max. ground clearance between base level and the additive head of 8 m
- Provides the ability to erect decent 2-storey buildings.

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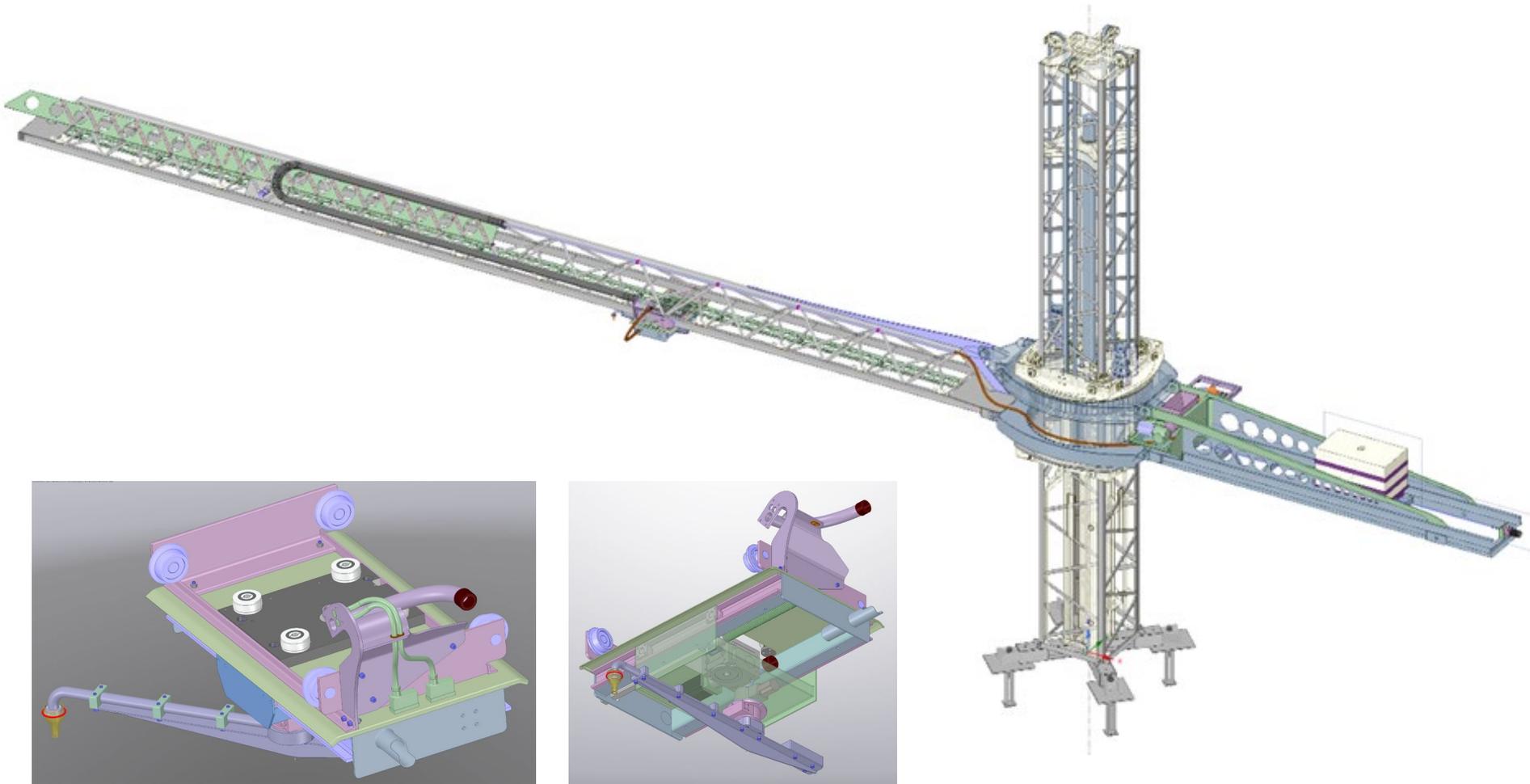
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# Additive Construction Robot (ACR) in working position



Swiveling printer arm on trolley

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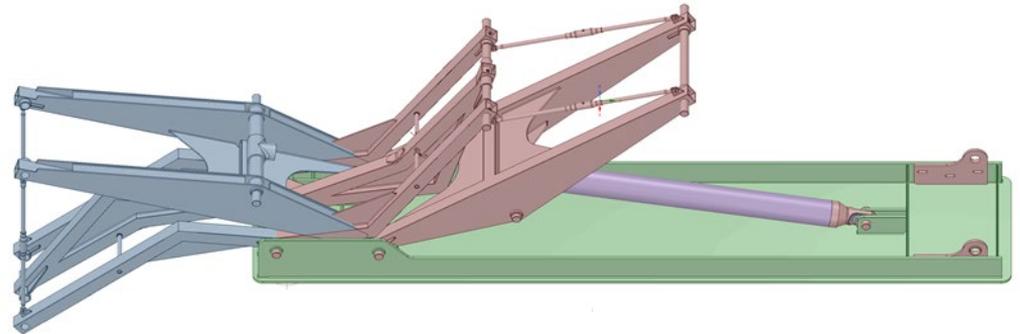
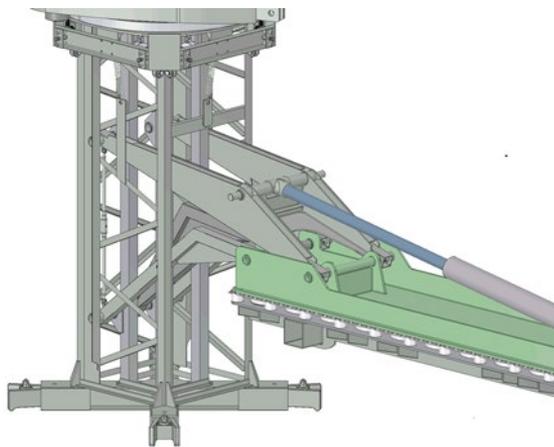
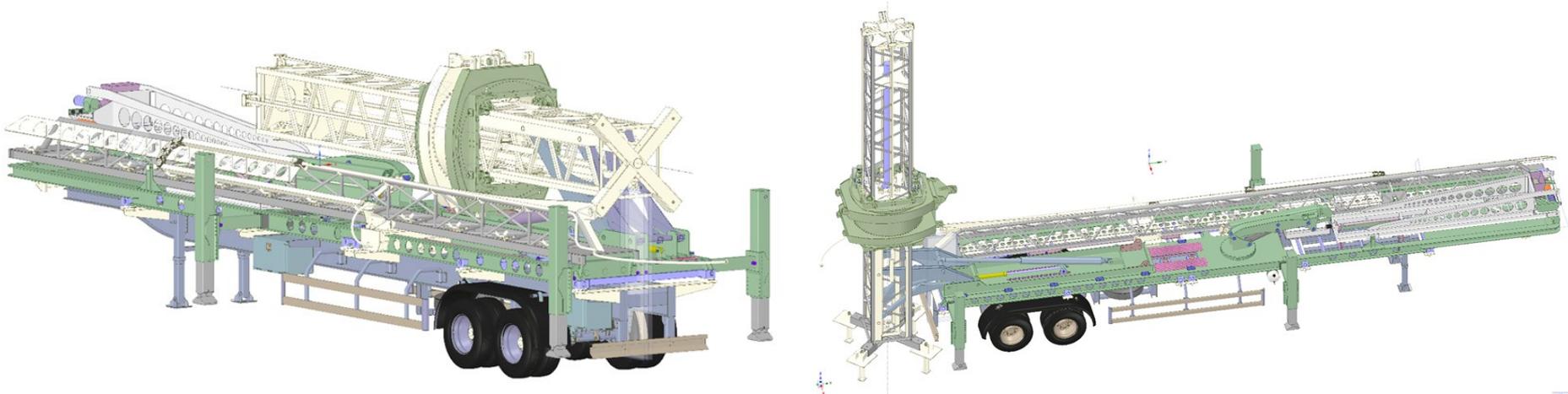
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# Transport and installation of the ACR, loading kinematics



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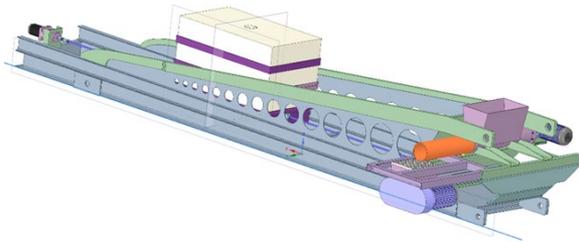
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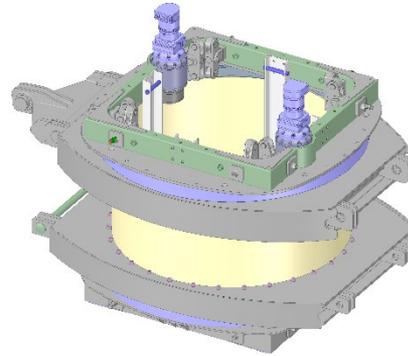
# Pivot assembly



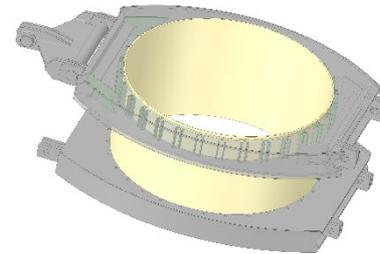
Range 15 m, with counterweight



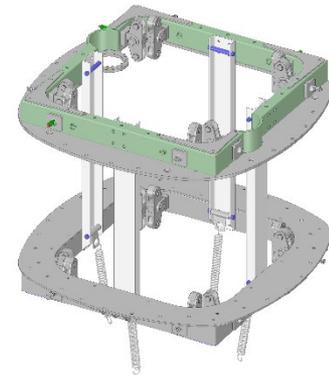
Conductor bridge with counterweight



Complete sliding sleeve



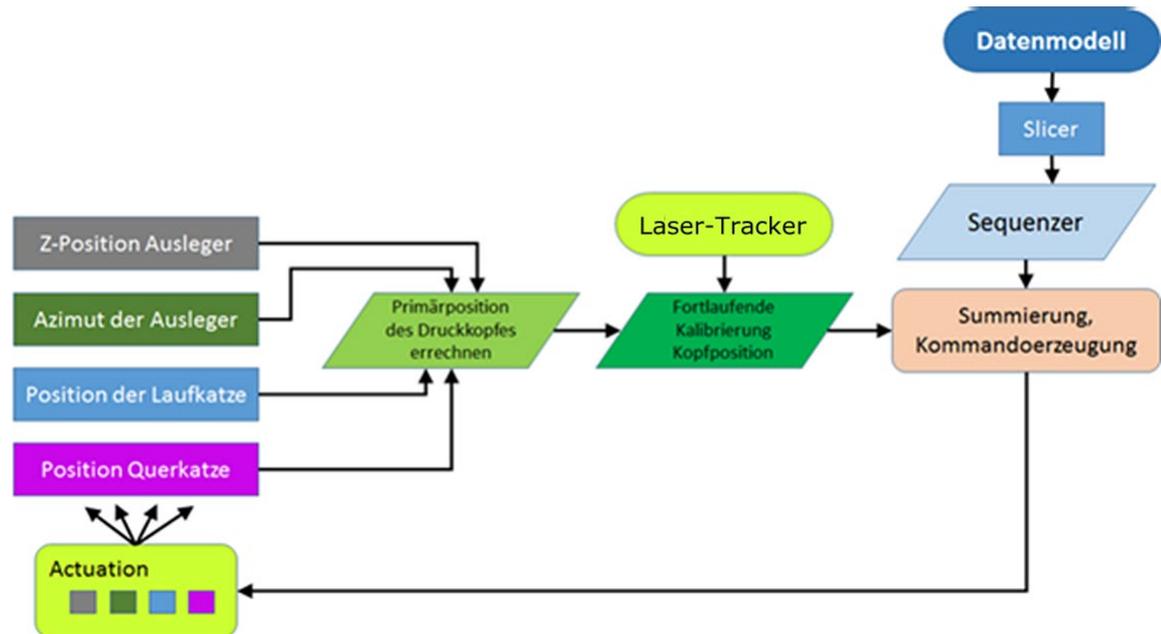
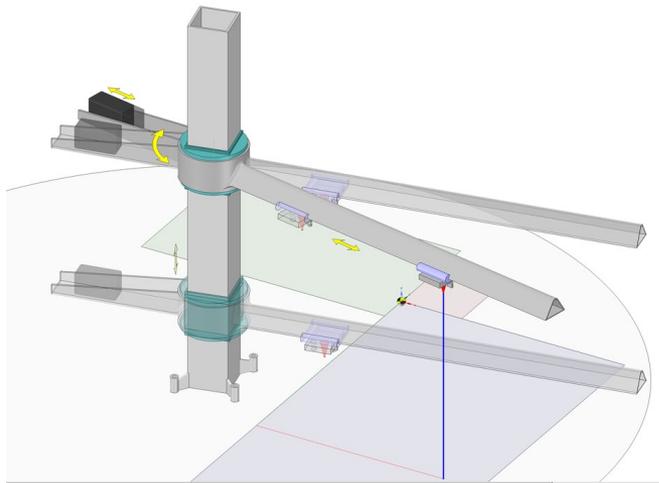
CentreBox with circuit points for conductor bridges



Vertical guide for sliding sleeve

# Position determination by laser tracker system and control of the 5-axis drive for the printer head

„5-DoF actuation arrangement“



## 4 project phases

- Phase I: Detail construction main boom, optimization mortar mixer, mixing nozzle, R & D binder building compounds, determination of material parameters, installation components, setting up the fully equipped main boom on prototype lift
- Phase II: Detail construction slewing operation with fully equipped counterjib, balance control for swivel assembly, commissioning mortar mixer and mixing nozzle, optimizing binding materials on pumping operation and miscibility, material-technical parameters, 3 D-pressure tests with pilot plant, determination of material parameters
- Phase III: Detail construction mast with sliding sleeve, ACR completion installation of mortar mixer and mixing nozzle in ACR, adjusting binding materials on pumping operation and miscibility, 3 D-test prints with pilot plant, installation of components in mast, determination of material parameters
- Phase IV: Detail construction trailer with on-board crane, loading kinematics, transport and installation of the ACR, optimization of binding materials for test prints of the demonstrators, determination of material parameters of the demonstrators

# Project partners

## 1. Idea generator and designer: R. Gehrman

Creation of technical overall concept, provision of crane system

## 2. Research partner 1: University of applied sciences Nuremberg / EnCN,

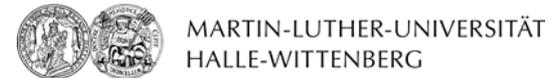
Prof. Dr. Krcmar

R & D of highly insulating binder compound mixture



## 3. Research partner 2: University Halle-Wittenberg, Prof. Dr. Dr. Pöllmann

R & D of highly strength binder compound mixture



## 4. Industrial partner 1: FIXIT GRUPPE

Producer of building materials



## 5. Industrial partner 2: SÜDSTAHL GmbH & Co. KG

Steel construction



## 6. Industrial partner 3: ThyssenKrupp

Slewing bearings, slewing rings, slew drive



## 7. Industrial partner 4: HEXAGON

Position determination by means of tracker system



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# Further industrial project partners



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## Contact adress for project participations

We are looking for:

- Further potential project partners, like from EU countries, who want to participate in the project !
- Draft of a project outline is available !

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*Thank you for your attention !*