



Innovation Test Bed for development and production of nanomaterials for lightweight embedded electronics

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Coordinator

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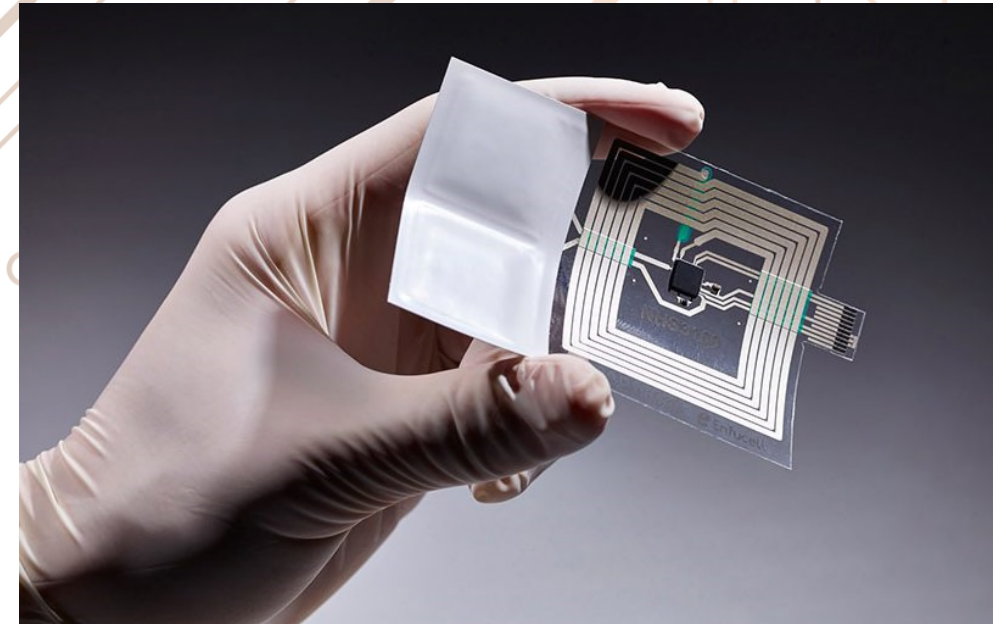
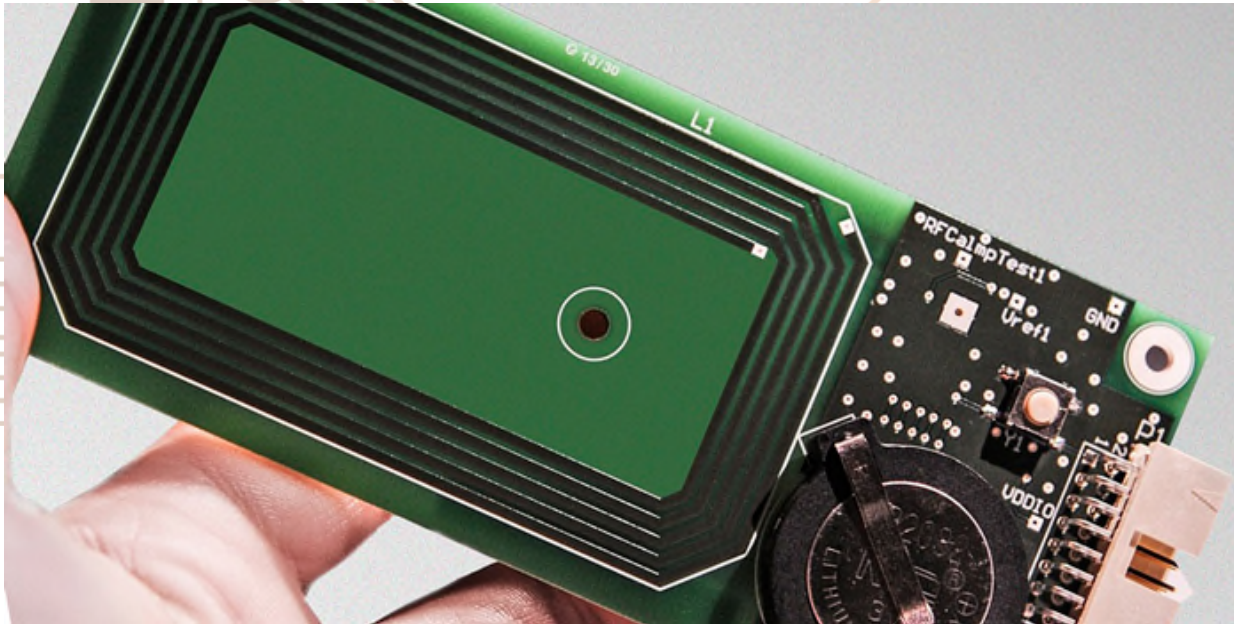


This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 814485



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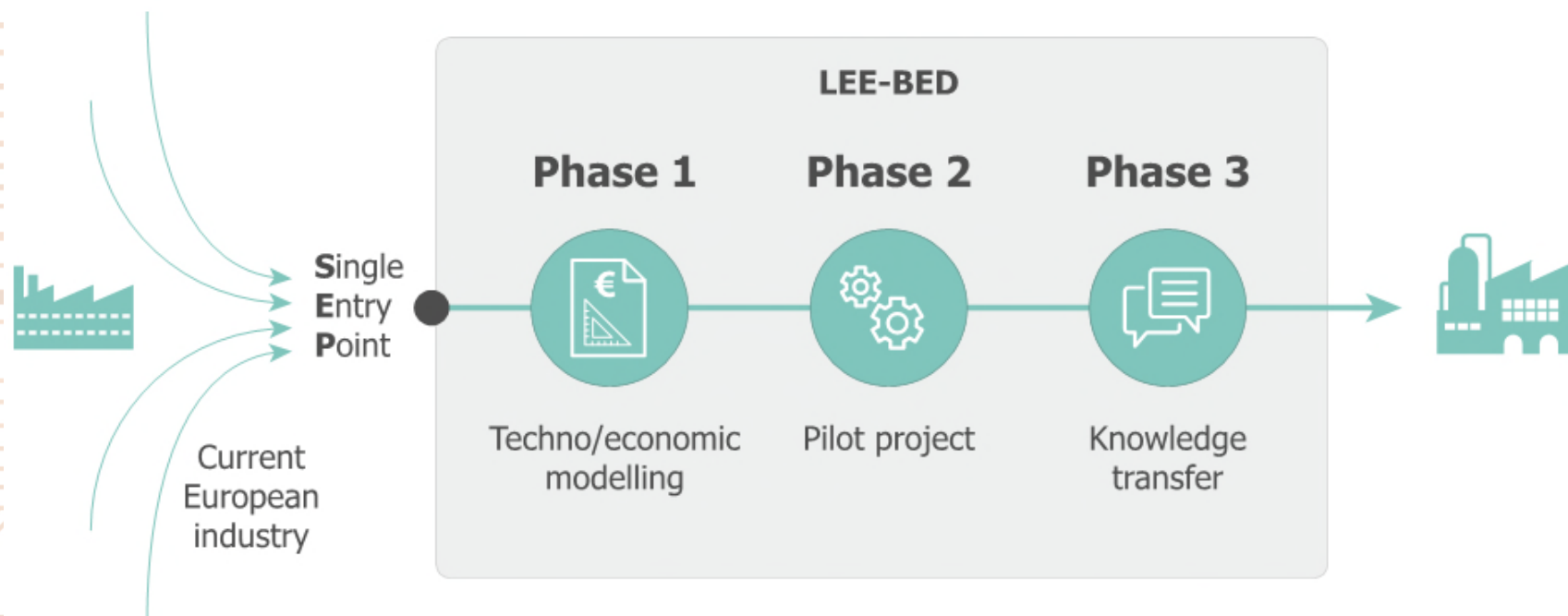
What is lightweight embedded electronics?





**Innovation Test Bed for
development and production
of nanomaterials for
lightweight embedded
electronics**

www.lee-bed.eu



The single entry point (SEP) is the main contact point for customers wanted access to LEE-BED services and pilot lines



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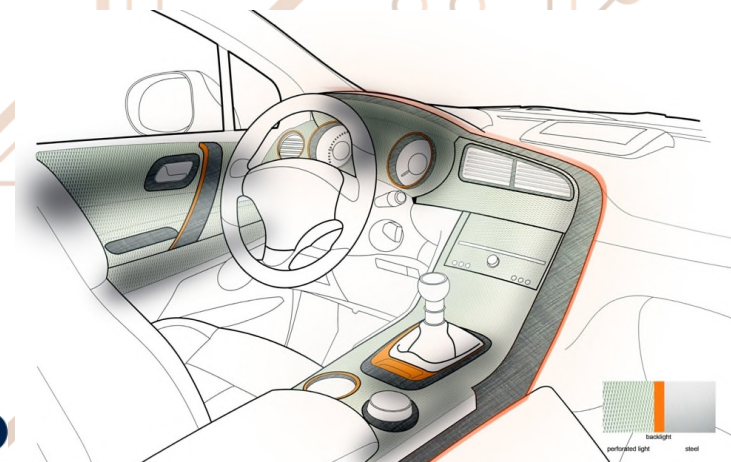
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LEE-BED partners



End users

SWAROVSKI

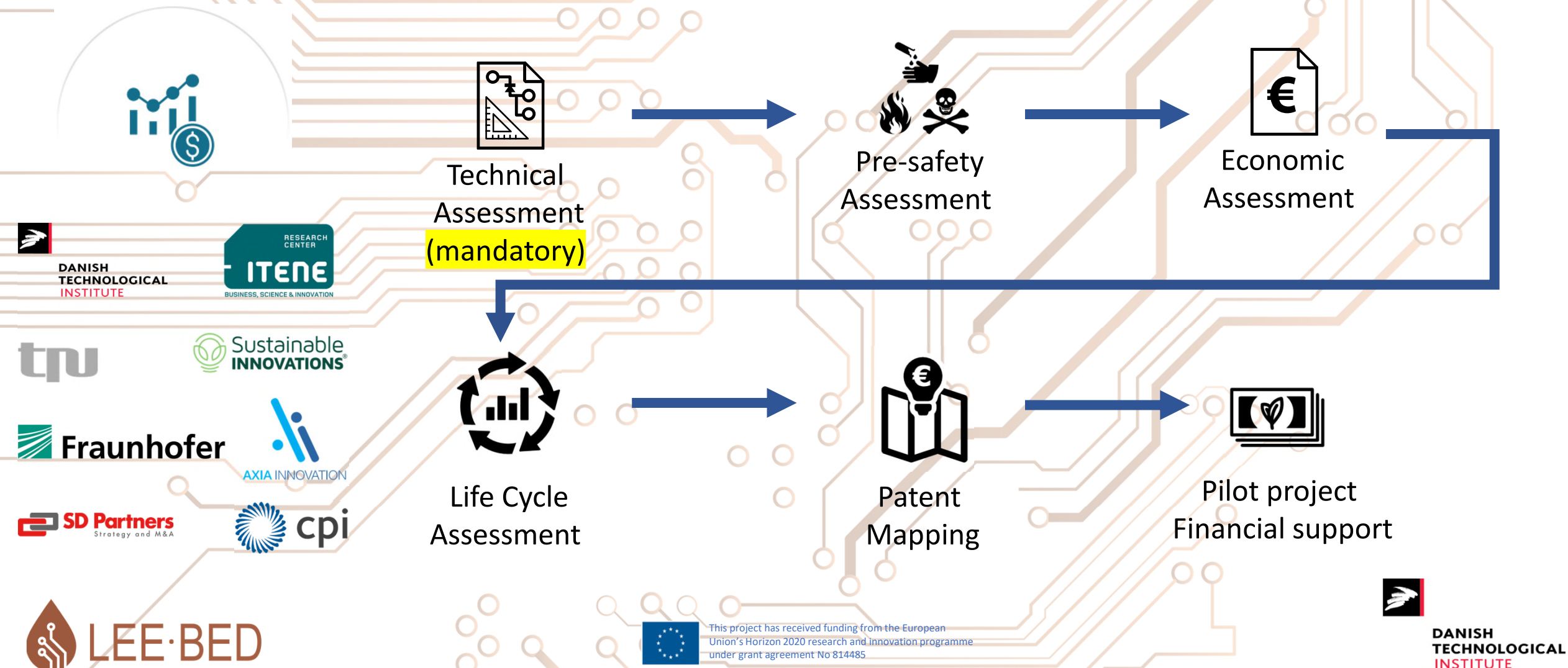


grafietic
identificación y sistemas

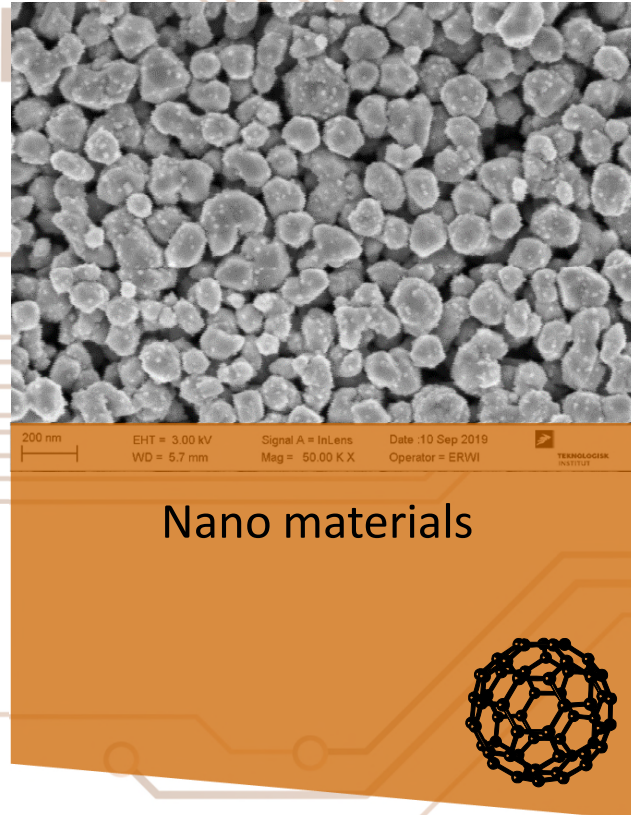


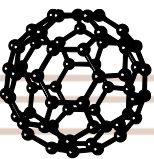
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Phase 1: Techno/economic assessement

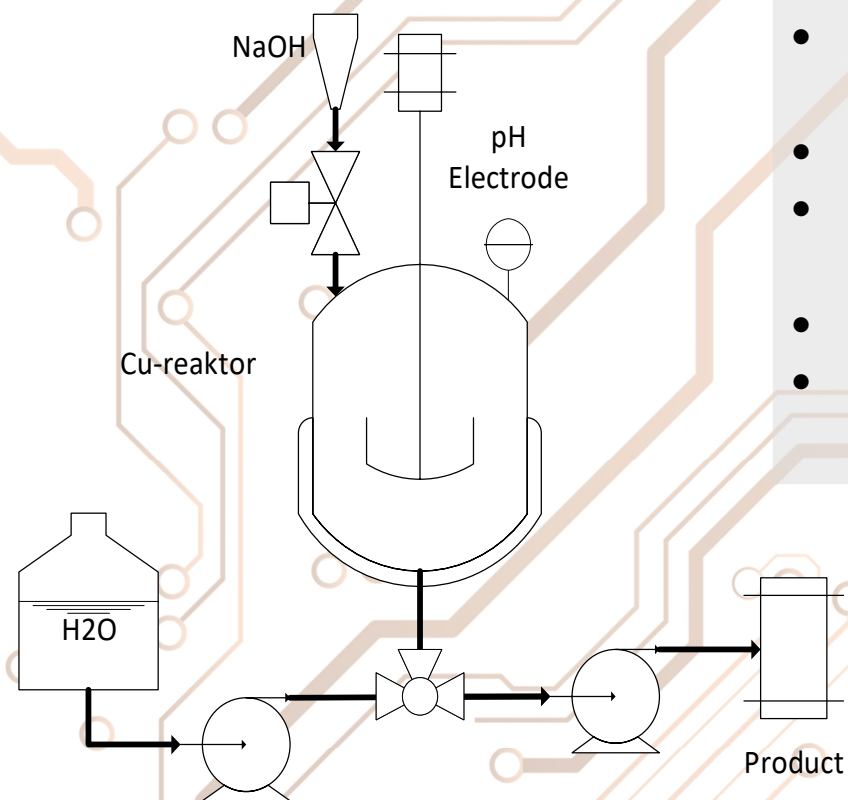


Pilot Projects: Access to pilot lines

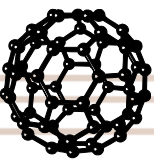




Solvothermal batch pilot line

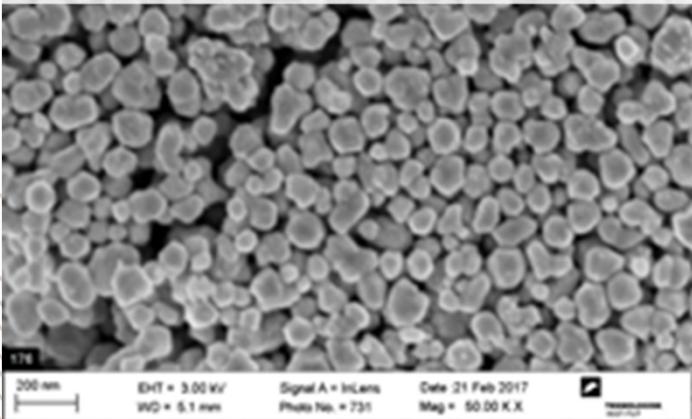


- 3L, 40L & 80 L jacketed reactors
- Rapid screening
- Up to 10kg nanomaterials per day
- PLC automated systems
- In-line process monitoring

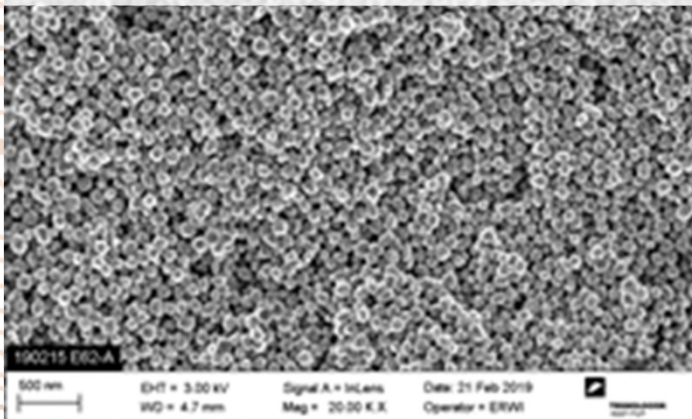


Nanomaterial examples

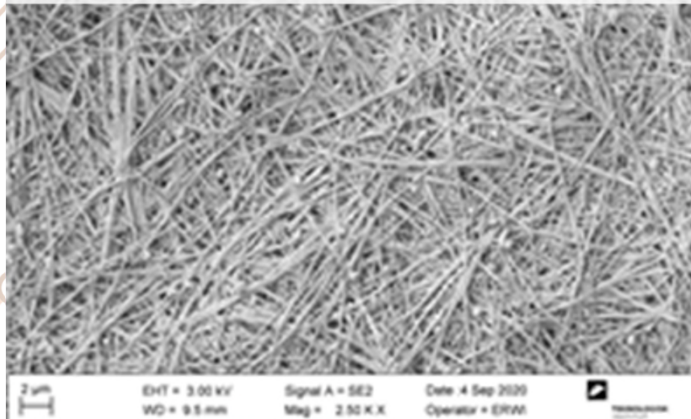
Copper nanoparticles 3 sizes within the range of 100 nm, 200 nm, 1µm



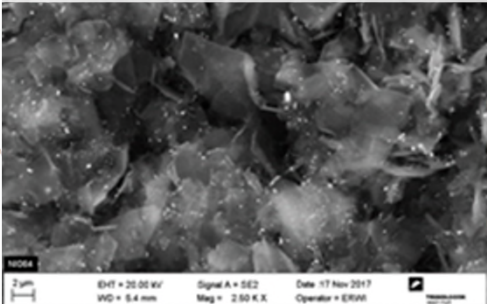
Silver nanoparticles - diameters of 50-100 nm



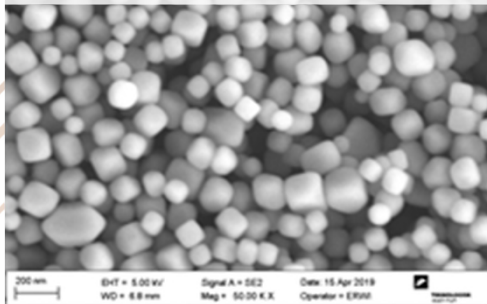
Silver nanowires - diameter 30-60 nm, length 10-50 µm



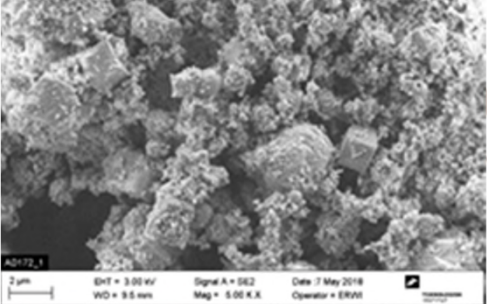
Silver on carbon support



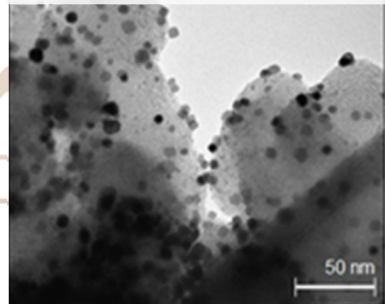
Dielectric materials – BaTiO₃



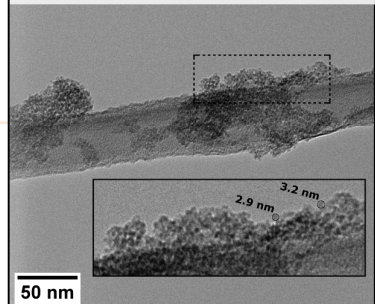
Magnetic/ferrit materials

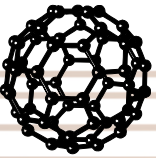


Pt on carbon support

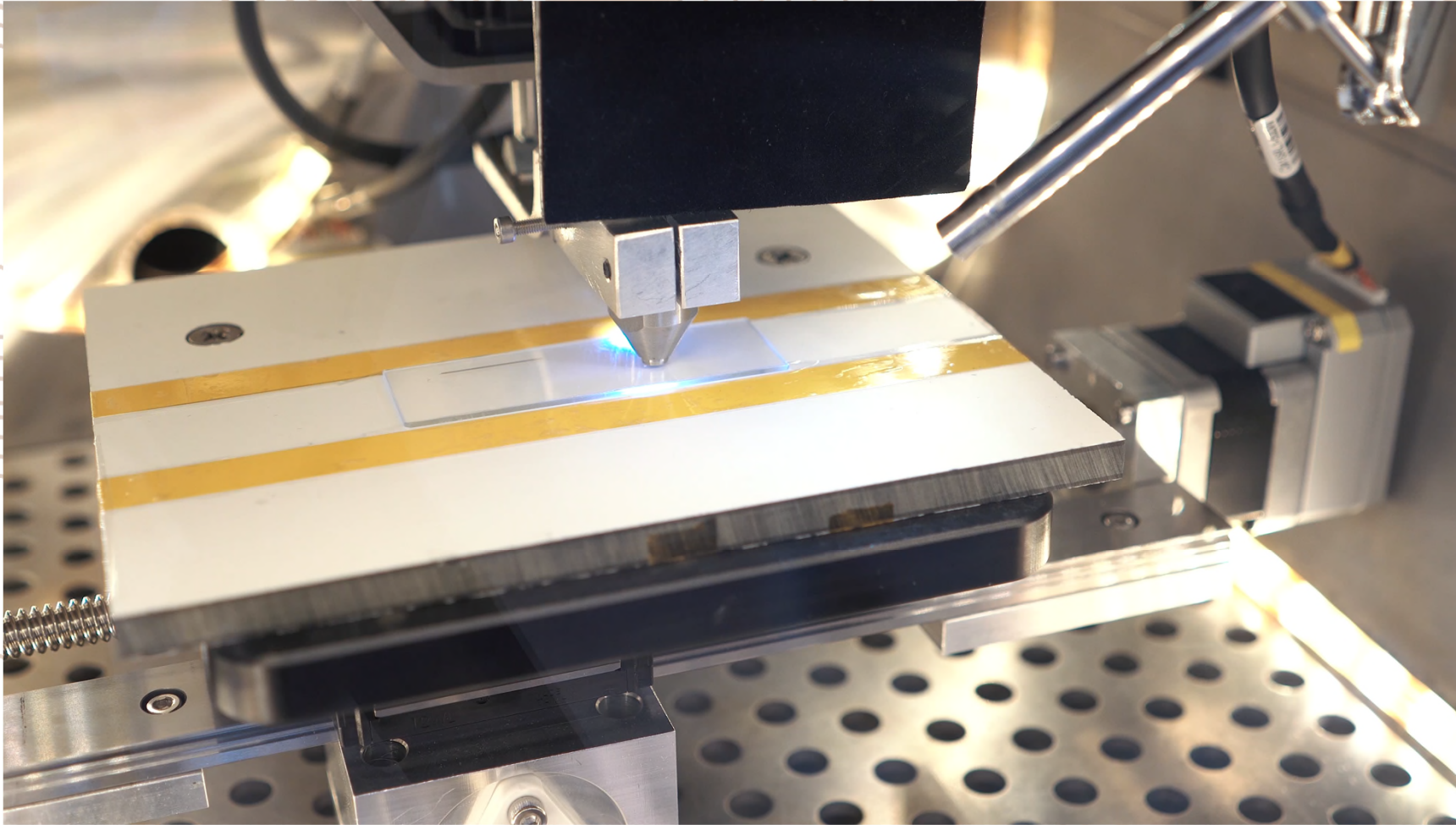


Y-Al₂O₃ -3 nm





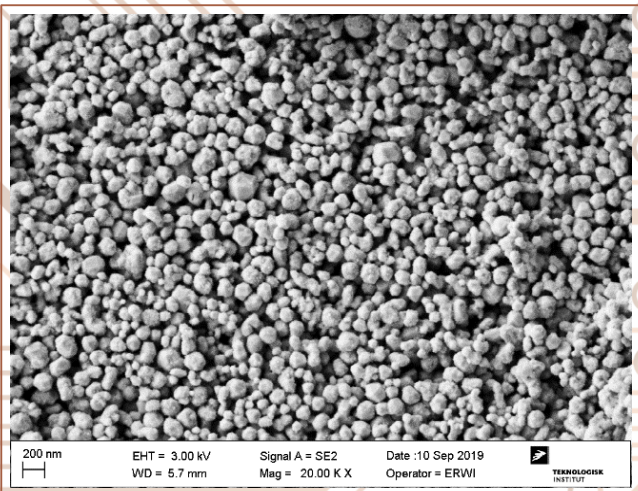
Direct writing of nanomaterials



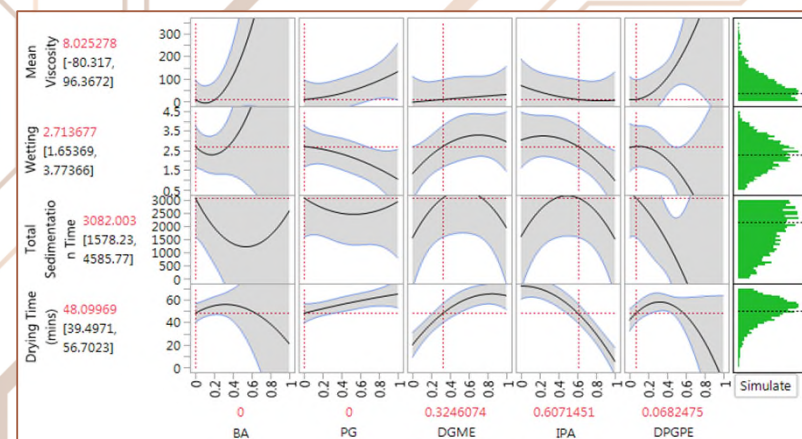
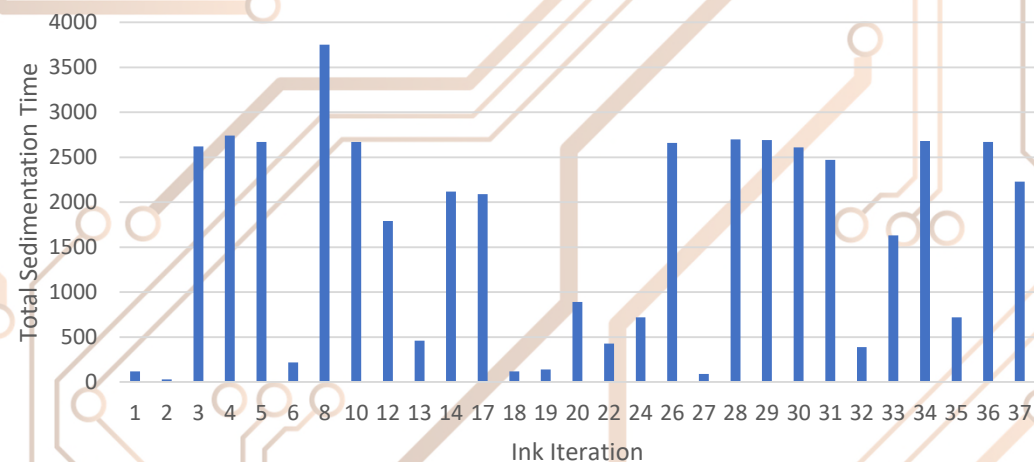
- Spark-ablation process
- Material agnostic using solid conductive targets
- Multi materials



Rapid screening using AI & robotics

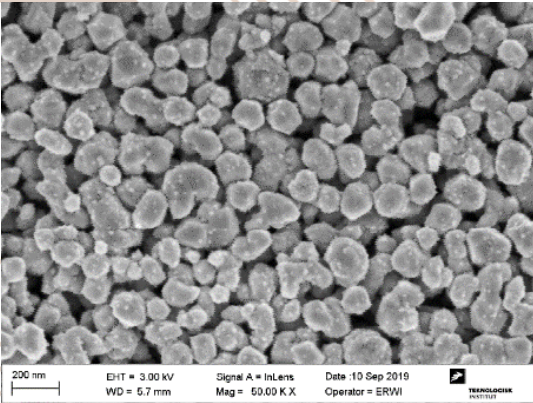


- Automated DoE inkjet screening trial of solvent mixes for copper particle dispersion
- 37 iterations of the ink produced automatically
- Results confirmed Principal Component Analysis



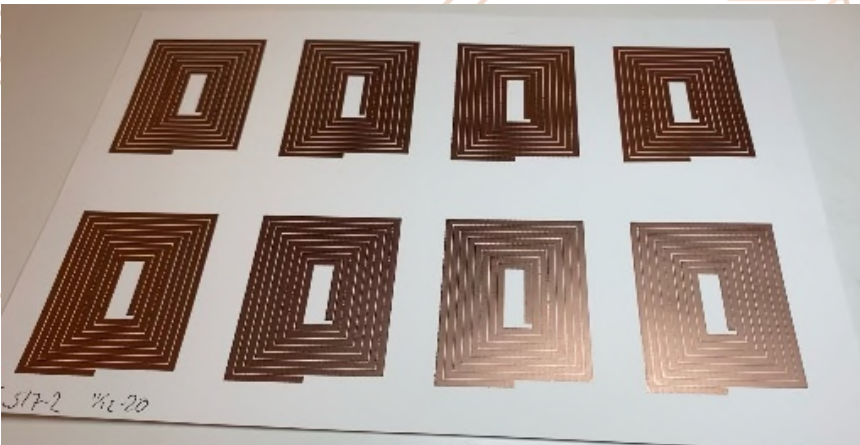
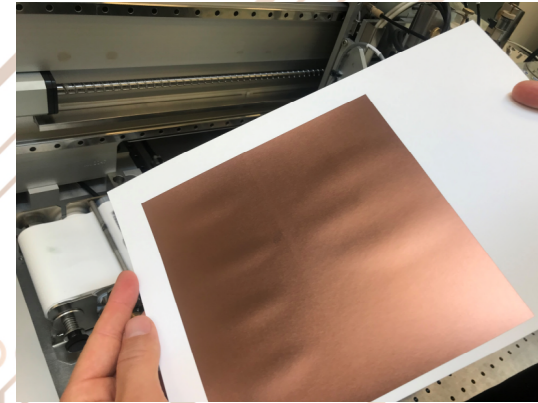


Copper based ink jet formulation

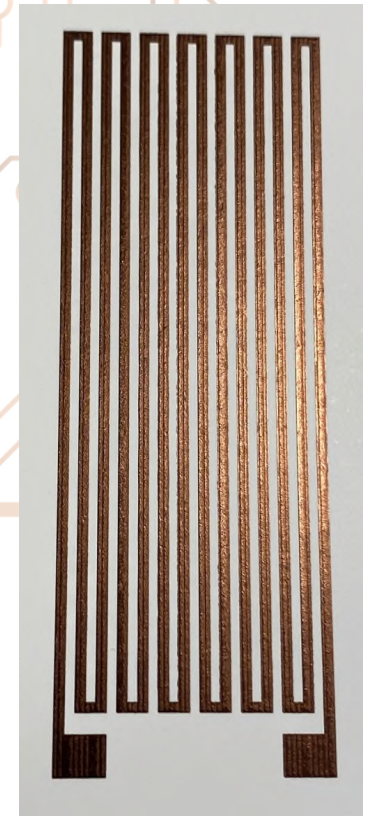
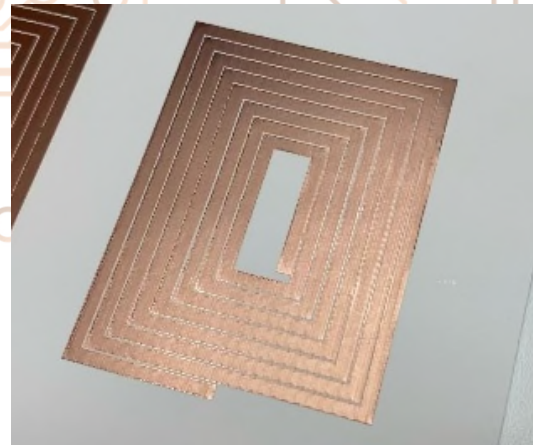


Ink jet formulation

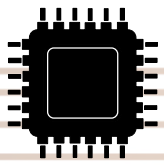
Nano copper pigment 100-200nm size
20-30 wt% metal loading
DGME based solvent
Photonic sintering: 1 layer 60 mOhm sq.



Ink jet printed NFC antenna



Ink jet printed strain sensor



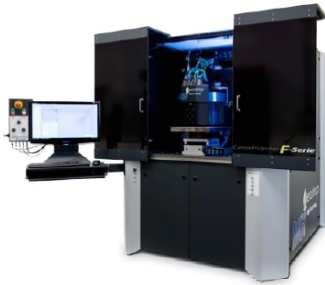
Component pilot lines

Prototyping

3D multi material



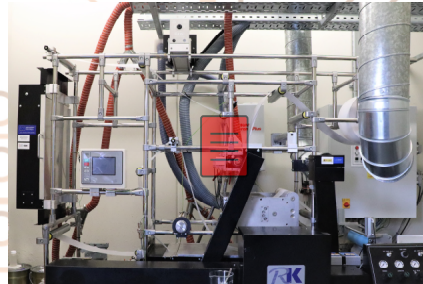
S2S inkjet



- Sheet to sheet
- Multimaterial 3D printing

Production

Packaging



- Roll to Roll

IoT



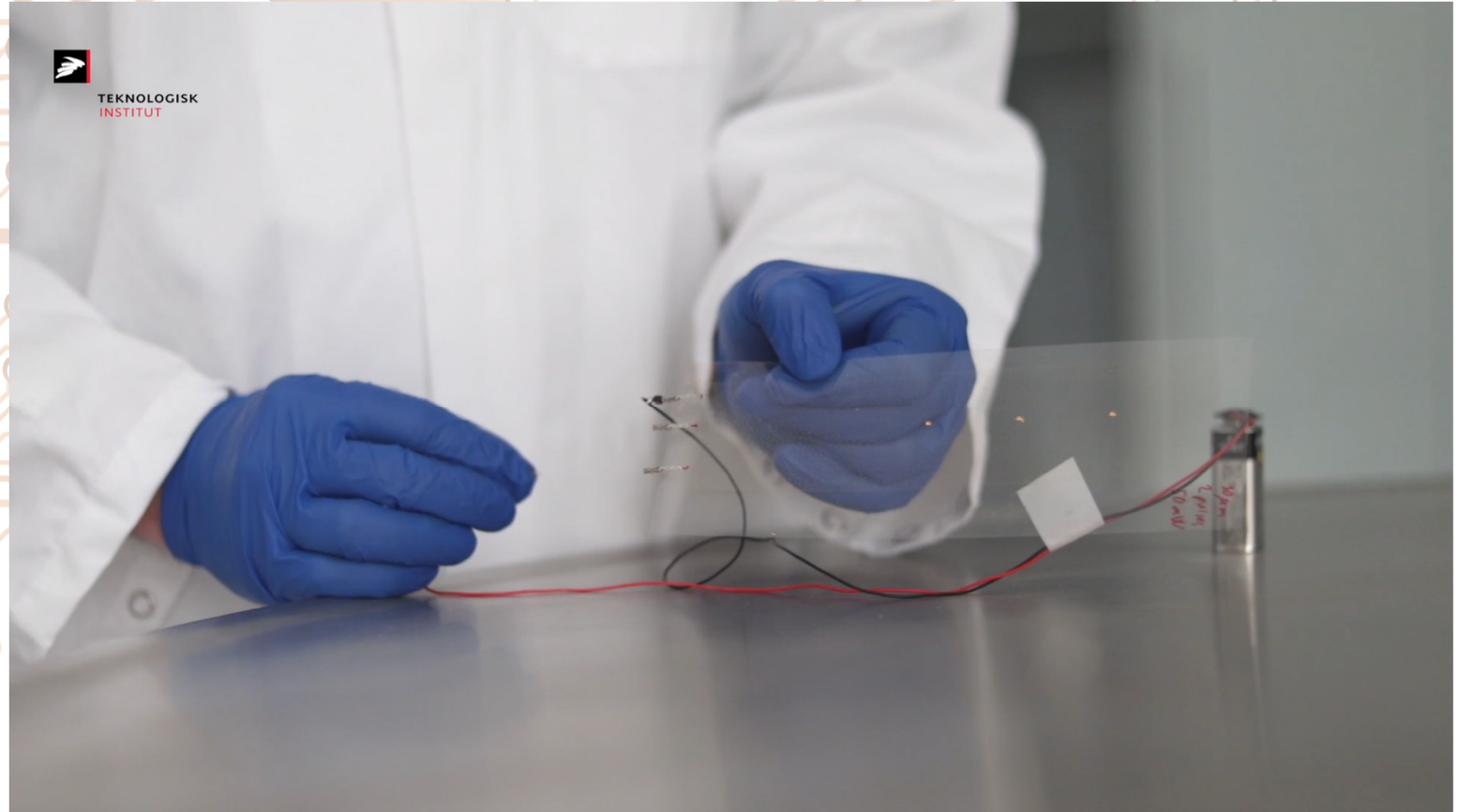
Large format Inkjet



LEE-BED DEMOS



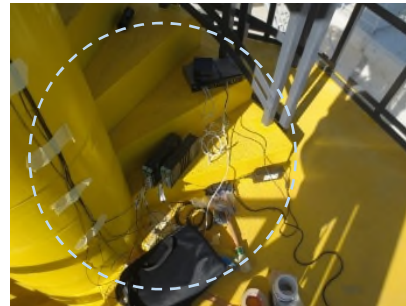
1st version crystal LED array



Invisible LED array using LEE-BED Ag nanowire based ink

Challenge

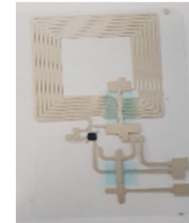
Structural health monitoring using externally bonded cable sensors



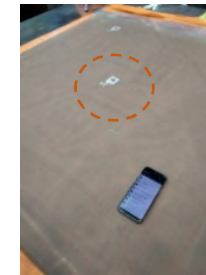
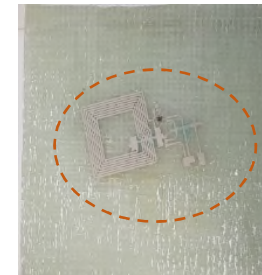
Cable sensor

LEE-BED solution

Embedded wireless sensors



LEE-BED sensor



Sensor embedded within the laminate



wireless -
communication

Phase 3: Knowledge transfer



IPR &
patenting



Standardisation/
safety



Business
planning



Investor
capital

More information

- Services and pilot lines
 - Webinar 1 - [LEE-BED: How to become part of the future with printed electronic – YouTube](#)
 - Webinar 2 - [LEE-BED: Nanomaterial pilot lines – YouTube](#)
 - Webinar 3 - [LEE-BED: Formulation pilot lines – YouTube](#)
 - Webinar 4 - [LEE-BED: Component pilot lines – YouTube](#)

LEE-BED open call

- 10 phase 1 assessments free of charge
- Goto www.lee-bed.eu and signed-up Today!!
- Review of applicants until Sept. 2021
- Run 10 phase I assessments until June 2022.

Phase 1 process



Contact via SEP
www.lee-bed.eu

1

2

3

Project manager
following through
all Lee-Bed phases



Technical feasibility
and quick financial
decision support

4

Services on safety,
LCA, IP, and
economic viability



Compilation of one
final report
document

5

Phase 2 & Phase 3



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Thank you